# United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	. FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/808,366	03/25/2004	Benyahia Nasli-Bakir	•	4753
29556 7590 09/21/2007 WHITE, REDWAY AND BROWN LLP 1217 KING STREET			EXAMINER	
			CHAN, SING P .	
ALEXANDRIA, VA 22314			ART UNIT	PAPER NUMBER
		•	1734	
			MAIL DATE	DELIVERY MODE
	•		09/21/2007	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

· · · · · · · · · · · · · · · · · · ·	Application No.	Applicant(s)
	10/808,366	NASLI-BAKIR ET AL.
Office Action Summary	Examiner	Art Unit
	Sing P. Chan	1734
The MAILING DATE of this communication Period for Reply	appears on the cover sheet wi	th the correspondence address
A SHORTENED STATUTORY PERIOD FOR RE WHICHEVER IS LONGER, FROM THE MAILING  - Extensions of time may be available under the provisions of 37 CFR after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory per  - Failure to reply within the set or extended period for reply will, by state of the provision of the maximum statutory per  - Any reply received by the Office later than three months after the maximum days after the maximum statutory.	DATE OF THIS COMMUNION (1.136(a)). In no event, however, may a right will apply and will expire SIX (6) MON atute, cause the application to become AB	CATION.  eply be timely filed  THS from the mailing date of this communication.  EANDONED (35 U.S.C. § 133).
Status	•	•
1)⊠ Responsive to communication(s) filed on 22     2a)□ This action is FINAL. 2b)⊠ T     3)□ Since this application is in condition for allocation closed in accordance with the practice under	his action is non-final. wance except for formal matt	·
Disposition of Claims		
4) ⊠ Claim(s) 1,5,6,8,11-15,17,18,20,23-27 and 4a) Of the above claim(s) is/are without 5) □ Claim(s) is/are allowed. 6) ⊠ Claim(s) 1,5,6,8,11-15,17,18,20,23-27 and 7) □ Claim(s) is/are objected to. 8) □ Claim(s) are subject to restriction an	drawn from consideration.  31-37 is/are rejected.	pplication.
Application Papers		
9) The specification is objected to by the Exam 10) The drawing(s) filed on is/are: a) a Applicant may not request that any objection to Replacement drawing sheet(s) including the cor 11) The oath or declaration is objected to by the	accepted or b) objected to the drawing(s) be held in abeyar rection is required if the drawing	nce. See 37 CFR 1.85(a). (s) is objected to. See 37 CFR 1.121(d).
Priority under 35 U.S.C. § 119		
12) Acknowledgment is made of a claim for fore a) All b) Some * c) None of:  1. Certified copies of the priority docum 2. Certified copies of the priority docum 3. Copies of the certified copies of the papplication from the International Bur * See the attached detailed Office action for a,	ents have been received. ents have been received in A priority documents have been reau (PCT Rule 17.2(a)).	pplication No received in this National Stage
Attachment(s)  1) Notice of References Cited (PTO-892)	4) ☐ Interview 9	Summary (PTO-413)
2) Notice of References Cited (FTO-692)  2) Notice of Draftsperson's Patent Drawing Review (PTO-948)  3) Information Disclosure Statement(s) (PTO/SB/08)  Paper No(s)/Mail Date	Paper No(	s)/Mail Date nformal Patent Application

Application/Control Number: 10/808,366 Page 2

Art Unit: 1734

#### **DETAILED ACTION**

# Claim Rejections - 35 USC § 112

1. The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

2. Claims 5, 6, 8, 17, 18, 20 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

Regarding claims 5 and 6, it is unclear if applicant intended to change the dependency from claim 4 to claim 14. For the purpose of examination, "claim 1" will be assumed.

Regarding claim 8, it is unclear if applicant intended to change the dependency from claim 7 to claim 17. For the purpose of examination, "claim 1" will be assumed.

Regarding claims 17 and 18, it is unclear if applicant intended to change the dependency from claim 16 to claim 1516 and 3516. For the purpose of examination, "claim 15" for claim 17 and "claim 35" for claim 18 will be assumed.

Regarding claim 20, it is unclear if applicant intended to change the dependency from claim 19 to claim 1519. For the purpose of examination, "claim 15" will be assumed.

### Claim Rejections - 35 USC § 103

3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

4. Claims 1, 5, 8, 15, 17, 20, 27, 31, 32, 34, 35, and 37 are rejected under 35 U.S.C. 103(a) as being unpatentable over admitted prior art in view of Cannon et al (U.S. 4,376,807).

Regarding claims 1, 8, 15, 20, and 27, the admitted prior art discloses a method of forming a wooden beam. The method includes wooden lamellae, applying a curable adhesive system to the wooden lamellae, assembling the wooden lamellae into an assembly, pressing the assembly under heat, curing the adhesive system, and planning the surface transversely to the plane of the adhesive application to remove excess adhesive and unevenness. (See Specification, Page 1, lines 16-26) The admitted prior art is silent as treating one or more planed side with treating substances reactive to one or more gaseous substances such as an aldehyde. However, treating one or more sides of a wooden panel with treating substances is well known and conventional as shown for example by Cannon et al. Cannon et al discloses a method of treating formaldehyde laden wood panels to reduce excess formaldehyde. The method includes providing the laminated wooden panel with formaldehyde-based resin, applying an aqueous solution of an ammonium salt such ammonium bicarbonate onto at least one side of the panel and allow ammonia gas to react with the free formaldehyde. (Col 5, lines 1-60)

It would have been obvious to one of ordinary skill in the art at the time the invention was made to apply an aqueous solution of ammonium salt to at least one

Application/Control Number: 10/808,366

Art Unit: 1734

surface of a laminated wooden panel with the adhesive being formaldehyde-based resin as disclosed by Cannon et al in the method of admitted prior art to provide a treatment method for free formaldehyde that adapted well to high volume treatment and handling of the flat line wood panels and does not require investment of off-line treatment and handling facilities or equipment. (See Cannon et al, Col 2, lines 27-41)

Regarding claims 5 and 17, the admitted prior discloses gaseous substances including formaldehyde, terpenes, aldehydes, and isocyanates are emitted from the exposed glue lines and from the planed surface. (See Specification, Page 1, lines 7-26)

Regarding claim 31, the admitted prior art discloses a method of forming a wooden beam. The method includes wooden lamellae, applying a curable adhesive system to the wooden lamellae, assembling the wooden lamellae into an assembly, pressing the assembly under heat, curing the adhesive system, and planning the surface transversely to the plane of the adhesive application to remove excess adhesive and unevenness. (See Specification, Page 1, lines 16-26) The admitted prior art is silent as treating one or more planed side with treating substances reactive to one or more gaseous substances. However, treating one or more sides of a wooden panel with treating substances is well known and conventional as shown for example by Cannon et al. Cannon et al discloses a method of treating formaldehyde laden wood panels to reduce excess formaldehyde. The method includes providing the laminated wooden panel with formaldehyde-based resin, applying an aqueous solution of an ammonium salt such ammonium bicarbonate onto at least one side of the panel using roller coating, curtain coating, or spray coating and allow ammonia gas to react with the

free formaldehyde. (Col 5, lines 1-60) The examiner is taking the position if the aqueous solution is applied by a curtain coating method, the curtain coating material would come in contact with the glue line of the laminate and therefore, would coat the glue line as well.

It would have been obvious to one of ordinary skill in the art at the time the invention was made to apply an aqueous solution of ammonium salt to at least one surface of a laminated wooden panel with the adhesive being formaldehyde-based resin as disclosed by Cannon et al in the method of admitted prior art to provide a treatment method for free formaldehyde that adapted well to high volume treatment and handling of the flat line wood panels and does not require investment of off-line treatment and handling facilities or equipment. (See Cannon et al, Col 2, lines 27-41)

5. Claims 6, 11-14, 18, 23-26, 32, 34, 35, and 37 are rejected under 35 U.S.C. 103(a) as being unpatentable over admitted prior art in view of Cannon et al (U.S. 4,376,807) as applied to claims 1 and 15 above, and further in view of Rohringer et al (GB 2,062,039).

Regarding claims 6, 11, 14, 18, 23, 26, 32, 34, 35, and 37, the admitted prior as modified by Cannon et al is silent as to one treating substances is urea or a urea derivative, unsaturated aldehyde or an alcohol, or a polyvinyl alcohol dispersion.

However, providing a wood treatment composition with one treating substances is urea or a urea derivative, unsaturated aldehyde or an alcohol, or a polyvinyl alcohol dispersion is well known and conventional as shown for example by Rohringer et al.

Rohringer et al discloses a method for treating a timber with flameproof compound. The method includes providing a timber, providing a treating compound comprising component (a) of flameproof agent (Page 1, line 26) such as ammonium salts (Page 1, lines 67-74), component (b) of at least one fixing agent (Page 1, line 27), such as urea, cyanamides, and/or polyvinyl alcohols (Page 1, lines 85-118), component (c) of at least on blowing agent (Page 1, line 28), such as urea (Page 2, lines 97-115).

It would have been obvious to one of ordinary skill in the art at the time of the invention was made to treat the wood material with the flameproof composition, which comprising one treating substances is urea or a urea derivative, unsaturated aldehyde or an alcohol, or a polyvinyl alcohol dispersion as disclosed by Rohringer et al in the method of admitted prior art as modified by Cannon et al to provide a flameproof treatment for wood or timber with a lower energy costs. (See Rohringer et al, Page 1, lines 14-19)

Regarding claims 12, 13, 24, and 25, The admitted prior art as modified above is silent as to the treating composition includes 1 to about 80% by weight of one or more treating substances and 0.02 to 10% by weight of a polymer. However, providing the components in the range such as 20 to 300 g/l of component (a), 0 to 60 g/l of component (b), and 0 to 150 g/l of component (c) is well known and conventional as shown for example by Rohringer et al. Rohringer et al discloses the composition comprising 20 to 300 g/l of component (a), 0 to 60 g/l of component (b), and 0 to 150 g/l of component (c), which is within the range as recited. (Page 3, lines 3-8)

It would have been obvious to one of ordinary skill in the art at the time the invention was made to provide the treating composition such as 20 to 300 g/l of component (a), 0 to 60 g/l of component (b), and 0 to 150 g/l of component (c) as disclosed by Rohringer et al in the method of admitted prior art as modified by Cannon et al to provide a flameproof treatment for wood or timber with a lower energy costs. (See Rohringer et al, Page 1, lines 14-19)

6. Claim 31 is rejected under 35 U.S.C. 103(a) as being unpatentable over admitted prior art in view of Park (U.S. 4,678,686).

The admitted prior art discloses a method of forming a wooden beam. The method includes wooden lamellae, applying a curable adhesive system to the wooden lamellae, assembling the wooden lamellae into an assembly, pressing the assembly under heat, curing the adhesive system, and planning the surface transversely to the plane of the adhesive application to remove excess adhesive and unevenness. (See Specification, Page 1, lines 16-26) The admitted prior art is silent as treating one or more planed side with treating substances reactive to one or more gaseous substances such as an aldehyde. However, treating one or more planed side with treating substances reactive to one or more gaseous substances such as an aldehyde is well known and conventional as shown for example by Park. Park discloses a method of forming formaldehyde-containing wood panel. The method includes adhering wood panels such as plywood and particleboard panels together using an urea-formaldehyde resin adhesive, which the panels may emit free vaporous formaldehyde at an unacceptable level (Col 1, lines 24-30), stacking the panels together with spacing (Col

2, lines 46-65), placing the stacked panels in a pressure vessel, evacuate the vessel, applying a mixture of ammonia and air to the vessel to covert the free formaldehyde within the wood pores or interstices to a stable hexamine (CoI 3, lines 3-26). The examiner is taking the position the laminates in the stack include the glue line and the application of ammonia and air in the application vessel at superatmospheric pressure (CoI 3, lines 30-34) will react with all parts of the wood laminates including the glue lines.

It would have been obvious to one of ordinary skill in the art at the time the invention was made to treat the wood laminates such wood panels bonded together with ureaformaldehyde resin adhesive by placing the laminate in a pressure vessel, applying a mixture of ammonia and air to the vessel to covert the free formaldehyde emission to a stable hexamine as disclosed by Park in the method of admitted prior art to provide an improved process of rapidly and efficiently treating panels for controlling emissions in the panels. (See Park, Col 2, lines 3-8)

7. Claims 33 and 36 are rejected under 35 U.S.C. 103(a) as being unpatentable over admitted prior art in view of Cannon et al (U.S. 4,376,807) as applied to claims 1 and 15 above, and further in view of Häger (U.S. 4,597,940).

The admitted prior art as modified by Cannon et al above discloses numberous ammonium salts are effective for neutralizing formaldehyde (Col 3, lines 1-10) such as ammonium bicarbonate, but is silent as to the treating substance contains a sulphite. However, providing an ammonium salt with sulphite is well known and conventional as shown for example by Häger. Häger discloses a method of treating wood. The method

Application/Control Numb

Art Unit: 1734

includes using ammonium salts such as carbonate, acetate, propionate, benzoate, salicylate, cyanide, cyanate, nitrite, sulphite, fluoride, borofluoride, and fluorosilicate, which are all interchangeable. (Col 1, lines 51-61)

It would have been obvious to one of ordinary skill in the art at the time the invention was made to provide any ammonium salts such as carbonate, acetate, propionate, benzoate, salicylate, cyanide, cyanate, nitrite, sulphite, fluoride, borofluoride, and fluorosilicate as disclosed by Häger in the method of admitted prior art as modified by Cannon et al, which are all interchangeable.

## Response to Arguments

8. Currently, applicant has not submitted an argument pointing out disagreements with the examiner's contentions. Therefore, the argument and response to arguments of the previous office action will be applied.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Sing P. Chan whose telephone number is 571-272-1225. The examiner can normally be reached on Monday-Thursday 7:30AM-11:00AM and 12:00PM-4:00PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Philip C. Tucker can be reached on 571-272-1095. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Application/Control Number: 10/808,366 Page 10

Art Unit: 1734

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

SPC

han Amy Po

PHILIPTUCKER
PRIMARY EXAMINER

SPEART UNIT 1734